

Form 18406  
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# LIST OF PARTS



**MACHINE No. 148-5**

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**THE SINGER MANUFACTURING COMPANY**

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## INSTRUCTIONS FOR ORDERING

In ordering from this list, use **ONLY** the part **NUMBER** in the **FIRST** column.

The number stamped on a Sewing Machine part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A—Hardened, Polished, Nickel Plated and Buffed
- B—Polished, Nickel Plated and Buffed
- C—Hardened Only
- D—Polished Only
- E—Soft, Not Polished
- F—Hardened and Polished
- H—Blued
- J—Nickel Plated Only
- K—Hardened and Nickel Plated
- L—Brass Plated
- M—Oxidized
- N—Japanned, Dull
- P—Japanned, Bright
- R—Marlized
- T—Copper Plated
- T. A.—Hardened, Polished, Copper and Nickel Plated and Buffed
- T. B.—Copper and Nickel Plated and Polished
- T. J.—Copper and Nickel Plated Only
- T. K.—Hardened, Copper and Nickel Plated
- T. M.—Copper Plated and Oxidized
- T. L.—Copper and Brass Plated
- U—Zinc Plated
- V—Silver Plated
- W—Polished and Nickel Plated
- Z—Chromium Plated
- Z. B.—Polished, Nickel Plated, Buffed and Chromium Plated
- Z. J.—Nickel and Chromium Plated

These letters **MUST BE USED** **when** they appear in the list; and **AFTER** the number **as** in the list.

In this series:

- 1 to 1500 and 50001 to 51500 are Screw Numbers
- 1501 to 1800 and 51501 to 51800 are Nut Numbers
- 1801 to 2000 and 51801 to 52000 are Roller Numbers
- 2001 to 50000 and 52001 and upward are numbers of Machine Parts

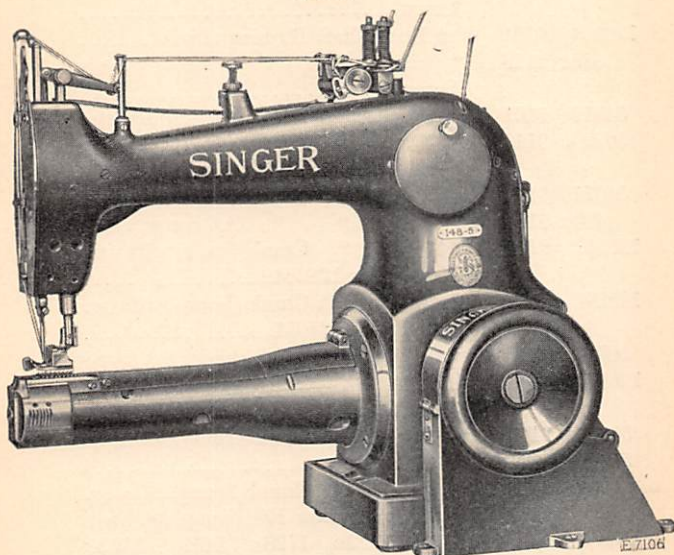
The figures in the second column refer only to the plates, illustrating the parts, and are **NOT TO BE USED** in ordering.

Parts marked with an asterisk (\*) are furnished only when repairs are made at factory.

When ordering parts which differ as to **Gauge** (the distance between seams) the Gauge, as well as the **Number must be given** on order.



# LIST OF PARTS COMPLETE FOR



## MACHINE No. 148-5

FOR SEAM COVERING ON KNIT GOODS, UNDERWEAR, ETC.  
TWO NEEDLES ONE LOOPER, GAUGES  $\frac{1}{8}$ ,  $\frac{3}{16}$  AND  $\frac{1}{4}$   
INCHES. DROP FEED, FOOT LIFTER.

FORMERLY 148 SV 3 MACHINE

NO.	PLATE	NAME
*128001	—	Arm.....
54913	9119	" Back Cover.....
54914	—	Arm Back Cover complete, Nos. 1538D, 50223D, 54913, 54915, 54916 and two 1443D.....
54915	9101	Arm Back Cover Latch with 911E.....
50223D	9117	" " " " Hinge Screw....
911E	9101	" " " " Screw Stud....
1538D	9101	" " " " " " Thumb Nut.....
54916	9101	Arm Back Cover Spring.....
1443D	9101	" " " " Screw.....
54897	9101	" Oil Cup.....

NO.	PLATE	NAME
128002	9119	Arm Rock Shaft.....
128003	9101	" " " Bushing (back).....
437c	9118	" " " " " S e t
		Screw.....
128004	9101	Arm Rock Shaft Bushing (front).....
888c	9118	" " " " " S e t
		Screw.....
54919	9101	Arm Rock Shaft Bushing (intermediate)
50224c	9118	" " " " "
		Set Screw.....
54921	9101	Arm Rock Shaft Collar with two 456c..
456c	9101	" " " " Set Screw.....
128262	9122	" " " Crank (back) with two
		50083c, for 128264.....
128006	9122	Arm Rock Shaft Crank (back) with two
		50083c, for 128021.....
50083c	9142	Arm Rock Shaft Crank (back) Set Screw
128007	9109	" " " " (front) with two
		50135c.....
50135c	9142	Arm Rock Shaft Crank (front) Set Screw
56016	9141	" Side Cover.....
286d	9118	" " " Thumb Screw.....
128264	9141	Crank Connecting Rod complete, Nos.
		217d, 1722e, 1723e, 54616, 54925,
		55034 and 128267.....
*54925	—	Crank Connecting Rod (rod only).....
51043c	9122	" " " Ball Screw Stud
1597e	9118	" " " " " "
		Nut.....
67425	9122	Crank Connecting Rod Ball Screw Stud
		Nut Lock Washer.....
*54612	—	Crank Connecting Rod Cap (lower)
896e	9117	" " " " "
		Screw.....
*128265	—	Crank Connecting Rod Cap (upper)
171e	9117	" " " " "
		Screw.....
*54614	—	Crank Connecting Rod End Bearing
		(lower).....
*128266	—	Crank Connecting Rod End Bearing
		(upper).....
*54616	—	Crank Connecting Rod Head (lower)
		Nos. 54612, 54614 and two 896e.....
*128267	—	Crank Connecting Rod Head (upper)
		Nos. 51043c, 128265, 128266 and two
		171e.....

NO.	PLATE	NAME
1722E	9122	Crank Connecting Rod Nut (lower)....
1723E	9122	" " " " (upper)....
55034	9101	" " " Position Plate
217D	9117	" " " " "
		Screw.....
*128276	—	Cylinder with 452c, 460c, 50150c, 54664, 128032, 128033 and two 391b.....
54620	9101	Cylinder Dowel Pin.....
128341	9141	" End Cover.....
128342	—	Cylinder End Cover complete, Nos. 128341, 128344, two 128013, three 1231J and four 405b.....
128013	9101	Cylinder End Cover Lock Spring.....
405D	9118	" " " " " Screw
*128343	—	" " " Slide (back).....
128344	9142	" " " " " 128343 with 54627 and 128345.....
50999F	9117	Cylinder End Cover Slide (back) Stop Screw.....
*128345	—	Cylinder End Cover Slide (front).....
54627	9102	" " " " " Hinge Pin.....
1231J	9118	Cylinder End Cover Slide (front) Screw
128277	9141	" Rock Shaft.....
128015	9102	" " " Bushing (back)....
1125c	9118	" " " " " Set Screw.....
128016	9102	Cylinder Rock Shaft Bushing (front)...
220D	9117	" " " " " Set Screw.....
128017	9102	Cylinder Rock Shaft Crank with two 1253c.....
1253c	9102	Cylinder Rock Shaft Crank Set Screw..
128018	9102	" " " Connection with 128019, 128020 and two each 152E and 175E.....
128332	—	Cylinder Rock Shaft Connection 128018 with 128038, 128041 and 128277.....
128333	—	Cylinder Rock Shaft Connection 128332 with 128045, 128122 and 128340.....
*128019	—	Cylinder Rock Shaft Connection Cap (large).....
152E	9102	Cylinder Rock Shaft Connection Cap (large) Screw.....
*128020	—	Cylinder Rock Shaft Connection Cap (small).....



NO.	PLATE	NAME
175E	9102	Cylinder Rock Shaft Connection Cap (small) Screw.....
128021	9141	Cylinder Rock Shaft Connecting Rod complete, Nos. 1722E, 1723E, 128022, 128025 and 128026.....
128022	—	Cylinder Rock Shaft Connecting Rod (rod only).....
50730c	9102	Cylinder Rock Shaft Connecting Rod Ball Screw Stud (lower).....
1664E	9118	Cylinder Rock Shaft Connecting Rod Ball Screw Stud (lower) Nut.....
50731c	9102	Cylinder Rock Shaft Connecting Rod Ball Screw Stud (upper).....
1597E	9118	Cylinder Rock Shaft Connecting Rod Ball Screw Stud (upper) Nut.....
*128023	—	Cylinder Rock Shaft Connecting Rod Cap (lower).....
171E	9117	Cylinder Rock Shaft Connecting Rod Cap (lower) Screw.....
*54613	—	Cylinder Rock Shaft Connecting Rod Cap (upper).....
171E	9117	Cylinder Rock Shaft Connecting Rod Cap (upper) Screw.....
*128024	—	Cylinder Rock Shaft Connecting Rod End Bearing (lower).....
*55032	—	Cylinder Rock Shaft Connecting Rod End Bearing (upper).....
125601	—	Cylinder Rock Shaft Connecting Rod End Bearing (upper) 55032 with 54613 and two 171E.....
128025	—	Cylinder Rock Shaft Connecting Rod Head (lower) Nos. 50730c, 128023, 128024 and two 171E.....
128026	—	Cylinder Rock Shaft Connecting Rod Head (upper) Nos. 217D, 50731c, 55034 and 125601.....
1722E	9122	Cylinder Rock Shaft Connecting Rod Nut (lower).....
1723E	9122	Cylinder Rock Shaft Connecting Rod Nut (upper).....
55034	9101	Cylinder Rock Shaft Connecting Rod Position Plate.....
217D	9117	Cylinder Rock Shaft Connecting Rod Position Plate Screw.....
128027	—	Cylinder Rock Shaft Eccentric.....
50589c	9109	“ “ “ “ Regulating Screw.....



NO.	PLATE	NAME
198D	9109	Cylinder Rock Shaft Eccentric Set Screw
134D	9117	" Screw.....
128199	9122	" Thread Eyelet.....
128200	9122	" " " Thread Guard
662D	9122	" " " " "
		Screw.....
1402D	9117	Cylinder Thread Eyelet Screw.....
128030	9102	" " Guard.....
1302D	9118	" " " Screw.....
128031	9103	" " Tube.....
128032	9103	" Top Cover (back).....
54664	9109	" " " " Hinge Pin
460C	9118	" " " " " "
		Set Screw.....
128033	9103	Cylinder Top Cover (front) with 233D and 128034.....
391D	9118	Cylinder Top Cover (front) Screw.....
128034	9109	" " " " Spring.....
233D	9117	" " " " " Screw
128035	9141	Face Plate.....
128036	—	Face Plate complete, Nos. 621D, 55184 and 128035.....
46111	9102	Face Plate Pin.....
55184	9101	" " Thread Guide.....
621D	9118	" " " " Screw.....
286D	9118	" " Thumb Screw.....
50732C	9117	Feed Adjusting Screw (eccentric).....
1735J	9118	" " " Nut.....
128278	9144	" Dog, 13 teeth (16 teeth to the inch)

NOTE: When ordering No. 128278 state gauge required.

50128C	9117	Feed Dog Screw.....
128038	9112	" Connecting Rod with 128039 and two 896E.....
*128039	—	Feed Connecting Rod Cap.....
896E	9117	" " " " Screw.....
*128040	—	" Eccentric.....
128041	9109	Feed Eccentric (adjustable) complete, Nos. 198D, 50589C, 128027, 128040 and 128174.....
*128174	—	Feed Eccentric Body with two 1143C...
1143C	9109	" " " Set Screw.....
128042	9109	" Lifting Eccentric with two 462C...
128122	—	" " " 128042 with 54953
462C	9118	" " " Set Screw.....
128043	9112	" " Lever.....

NO.	PLATE	NAME
54953	9141	Feed Lifting Lever Connecting Rod with 54940 and two 896E.....
*54940	—	Feed Lifting Lever Connecting Rod Cap
896E	9117	“ “ “ “ “ “ Screw.....
50997c	9117	Feed Lifting Lever Connecting Rod Hinge Screw (eccentric).....
1722E	9122	Feed Lifting Lever Connecting Rod Hinge Screw Nut.....
128044	9102	Feed Lifting Lever Hinge Pin.....
452c	9122	“ “ “ “ “ Set Screw
128045	9109	“ Regulator.....
54958	9102	“ “ Friction Spring.....
128046	9109	“ “ Pawl with two 453c....
128047	9141	“ “ “ Lever with 448c..
448c	9145	“ “ “ “ Set Screw..
128048	9102	“ “ “ “ Stud.....
42833	9102	“ “ “ “ “ Spring
453c	9142	“ “ “ Set Screw.....
128049	9102	“ “ “ Shaft.....
128050	9143	“ Rod.....
128051	9102	“ “ Connecting Link (left).....
128052	9102	“ “ “ “ (right).....
50733c	9117	“ “ “ “ Hinge Screw
1735j	9118	“ “ “ “ “ “ Nut.....
128053	9122	Feed Rod Hinge Bracket with 50150c..
128054	9142	“ “ “ “ Hinge Pin....
50150c	9142	“ “ “ “ “ “ Set Screw.....
128055	9102	Feed Rod Hinge Pin.....
50150c	9142	“ “ “ “ Set Screw.....
*128334	—	Hand Wheel.....
128335	9137	“ “ and Pulley, Nos. 128334, 128337 and two 50084c.....
50084c	9122	Hand Wheel and Pulley Set Screw.....
128336	9143	“ “ “ “ Shaft.....
128340	—	“ “ “ “ “ 128336 with 54616.....
54968	9112	Hand Wheel and Pulley Shaft Bushing (right).....
41128	9142	Hand Wheel and Pulley Shaft Bushing (right) Oil Pad (braided cotton).....
888c	9118	Hand Wheel and Pulley Shaft Bushing (right) Set Screw.....
128388	9142	Hand Wheel and Pulley Shaft Flanged Bushings (left).....

NO.	PLATE	NAME
42365	9142	Hand Wheel and Pulley Shaft Flanged Bushing (left) Oil Pad (braided cotton)
445c	9122	Hand Wheel and Pulley Shaft Flanged Bushing (left) Set Screw.....
150D	9142	Hand Wheel and Pulley Shaft Screw....
54970	9101	" " " " " Washer..
128283	9145	Loop Guard (needle thread).....
128284	9145	" " " " Holder with 51094c, 51095c and two 1607E.....
51095c	9145	Loop Guard (needle thread) Holder Adjusting Screw (lower).....
1607E	9145	Loop Guard (needle thread) Holder Adjusting Screw (lower) Lock Nut.....
51094c	9145	Loop Guard (needle thread) Holder Adjusting Screw (upper).....
1607E	9145	Loop Guard (needle thread) Holder Adjusting Screw (upper) Lock Nut.....
128285	9145	Loop Guard (needle thread) Holder Bracket.....
128286	—	Loop Guard (needle thread) Holder Bracket 128285 with 233D, 1161J, 50425D, 128283, 128284 and 128287...
185D	9117	Loop Guard (needle thread) Holder Bracket Screw.....
50425D	9145	Loop Guard (needle thread) Holder Hinge Screw.....
128287	9145	Loop Guard (needle thread) Holder Spring.....
233D	9117	Loop Guard (needle thread) Holder Spring Screw.....
1161J	9145	Loop Guard (needle thread) Screw.....
128405	9142	Looper.....
128406	9142	" Carrier with 1454c.....
1454c	9142	" " Clamping Screw.....
197D	9142	" Screw.....
54708	9112	Needle Bar (hollow).....
128281	—	Needle Bar complete, Nos. 54708 and 128282.....
54710	9142	Needle Bar Bushing (lower).....
563c	9118	" " " " Set Screw..
54710	9142	" " " (upper).....
563c	9118	" " " " Set Screw..
*54711	9145	" " Connecting Link.....
128126	—	" " " " 54711 with 54712 and 128118.....
54712	9145	Needle Bar Connecting Link Hinge Stud



NO.	PLATE	NAME
1520J	9118	Needle Bar Connecting Link Hinge Stud Nut.....
128117	9145	Needle Bar Connecting Stud with 207E.
207E	9145	" " " " Clamping Screw.....
128118	—	Needle Bar Connecting Stud complete, Nos. 220D, 1332D, 54716, 128117, 128119 and 128120.....
128119	9145	Needle Bar Thread Retainer.....
128120	9145	" " " " Bracket
220D	9117	" " " " " Screw.....
54716	9145	Needle Bar Thread Retainer Spring.....
1332D	9145	" " " " " Screw
128282	9145	" Clamp with two 209F.....
128407	—	" Guard.....
128408	—	" " Holder.....
128409	—	" " " 128408 with 50225J and 128407.....
185D	9117	Needle Guard Holder Screw.....
50225J	—	" " Screw.....
209F	9145	" Set Screw.....
55084	9146	Presser Bar (lower).....
128064	9146	" " " Bushing.....
563C	9118	" " " " Set Screw..
128065	9146	" " (upper).....
128066	9146	" " " Guide Bracket with 440c.....
440c	9146	Presser Bar (upper) Guide Bracket Set Screw.....
128067	9146	Presser Bar Connecting Bracket with 448c and 453c.....
448c	9145	Presser Bar Connecting Bracket Set Screw (long).....
453c	9142	Presser Bar Connecting Bracket Set Screw (short).....
128068	9146	Presser Bar Lifter.....
128069	9146	" " " Connecting Link
50116F	9117	" " " " "
		Hinge Screw (long).....
108F	9117	Presser Bar Lifter Connecting Link Hinge Screw (short).....
50415C	9117	Presser Bar Lifter Hinge Screw.....
2269	9146	" " " Stop Pin (lower)....
2049	9146	" " " " " (upper)....
128070	9103	" " Lifting Lever.....
128071	9112	" " " " Extension



NO.	PLATE	NAME
161c	9117	Presser Bar Lifting Lever Extension Screw.....
866D	9117	Presser Bar Lifting Lever Hinge Screw.
184D	9145	" " " " Stop Screw..
128072	9103	" " Spring (flat).....
54722	9146	" " " Stud.....
128288	—	" Foot.....
128289	—	" " Compensating Plate with 128308.....
128308	9144	Presser Foot Compensating Plate Pin...
14058	9144	" " " " Spring
128290	9144	" " " " " Cap.....
337D	9131	Presser Foot Compensating Plate Spring Cap Screw.....
34318	9144	Presser Foot Compensating Plate Stop Pin.....
128291	9144	Presser Foot (compensating) complete, Nos. 337D, 34318, 128288, 128290 and two each 14058 and 128289.....

NOTE: When ordering No. 128291 state gauge required

190D	9117	Presser Foot Screw.....
50132W	9118	Pressure Regulating Thumb Screw.....
1543W	9118	" " " " Lock Nut.....
*128337	—	Pulley, 2 $\frac{7}{8}$ in. diam.....
128292	9145	Seam Guide.....
1174J	9145	" " Screw.....
128075	9147	Tension (under thread) Bracket.....
176D	9117	" " " " Screw..
2102	9131	" " " Disc.....
51570C	9131	" " " Regulating Thumb Nut.....
128076	9147	Tension (under thread) Releaser.....
233D	9117	" " " " Adjusting Screw.....
50076D	9117	Tension (under thread) Releaser Hinge Screw.....
32572	9131	Tension (under thread) Releasing Disc..
128077	9103	" " " " Lever
63824	9131	" " " " " Spring.....
1144D	9117	Tension (under thread) Releasing Lever Spring Screw.....
128078	9131	Tension (under thread) Releasing Pin...

NO.	PLATE	NAME
50326c	9131	Tension (under thread) Screw Stud
59539	—	“ “ “ “ “
		50326c with 51570c.....
59534	9131	Tension (under thread) Spring.....
59537	9131	“ “ “ “ Bushing
		(large).....
59538	9131	Tension (under thread) Spring Bushing
		(small).....
17547	9131	Tension (under thread) Thread Guide..
128079	9103	“ (upper thread) Bracket with two
		447c.....
376b	9118	Tension (upper thread) Bracket Screw..
128080	9147	“ “ “ “ Thread
		Eyelet (double).....
330b	9118	Tension (upper thread) Bracket Thread
		Eyelet Screw.....
128081	9131	Tension (upper thread) Bracket Thread
		Eyelet Screw Washer.....
2102	9131	Tension (upper thread) Disc.....
51570c	9131	“ “ “ Regulating
		Thumb Nut.....
32572	9131	Tension (upper thread) Releasing Disc..
128078	9131	“ “ “ “ Pin...
54989	9147	“ “ “ “ Shaft
128082	9147	“ “ “ “ “
		Crank with 452c.....
54873	9147	Tension (upper thread) Releasing Shaft
		Crank Link.....
110c	9117	Tension (upper thread) Releasing Shaft
		Crank Link Hinge Screw.....
452c	9122	Tension (upper thread) Releasing Shaft
		Crank Set Screw.....
128165	9121	Tension (upper thread) Releasing Shaft
		Spring.....
316c	9118	Tension (upper thread) Releasing Shaft
		Stop Screw.....
1547J	9118	Tension (upper thread) Releasing Shaft
		Stop Screw Nut.....
50326c	9131	Tension (upper thread) Screw Stud
59539	—	“ “ “ “ “
		50326c with 51570c.....
59536	9131	Tension (upper thread) Spring.....
59537	9131	“ “ “ “ Bushing
		(large).....
59538	9131	Tension (upper thread) Spring Bushing
		(small).....
17547	9131	Tension (upper thread) Thread Guide...

NO.	PLATE	NAME
128083	9143	Tension Releasing Arm with 51818.....
128084	9143	" " " Connecting Rod
1521E	9118	" " " " "
		Nut.....
1131c	9117	Tension Releasing Arm Hinge Screw....
51818	9147	" " " Roller and Screw
		Stud.....
128085	9145	Thread (under) Eyelet.....
620c	9118	" " " Set Screw.....
128086	9147	" " Nipper Cam with 61121
		and two 465c.....
128087	—	Thread (under) Nipper Cam Oil Pad
		(felt).....
128088	—	Thread (under) Nipper Cam Oil Pad
		Holder.....
128089	9147	Thread (under) Nipper Cam Oil Pad
		Holder 128088 with 128087.....
465c	9146	Thread (under) Nipper Cam Set Screw.
128090	9147	" " " Spring (lower)..
128293	9147	" " " " (upper)..
334d	9118	" " " " Screw...
128238	9148	" " Protector.....
228d	9147	" " " Screw.....
128294	9148	" " Pull-off.....
226d	9117	" " " Adjusting Screw
61121	9146	" " " Position Pin....
128295	9148	" " " Stripper.....
203d	9117	" " " " Screw.
128296	9148	" " Take-up with two 465c

NOTE: When ordering No. 128296, state gauge required.

128243	9143	Thread (under) Take-up Frame.....
128298	—	Thread (under) Take-up Frame complete,
		Nos. 128105, 128243 and 128299.....
*128299	9143	Thread (under) Take-up Frame Cover
		with 50150c.....
128105	9148	Thread (under) Take-up Frame Cover
		Hinge Pin.....
50150c	9142	Thread (under) Take-up Frame Cover
		Hinge Pin Set Screw.....
1149d	9145	Thread (under) Take-up Frame Screw..
128246	9148	" " " Knife.....
128247	9148	" " " " Holder
		with 465c.....
185d	9117	Thread (under) Take-up Knife Holder
		Screw.....



NO.	PLATE	NAME
465C	9146	Thread (under) Take-up Knife Set Screw
465C	9146	" " " Set Screw.....
128338	9148	" " " Stripper.....
128098	9148	" " " " Bracket
1364C	9117	" " " " "
		Screw.....
330D	9118	Thread (under) Take-up Stripper Screw
128081	9131	" " " " "
		Washer.....
128249	9148	Thread (under) Take-up Thread Guard with 220D.....
128297	9149	Thread (under) Take-up Thread Guard Bracket.....
1364C	9117	Thread (under) Take-up Thread Guard Bracket Screw.....
1137E	9118	Thread (under) Take-up Thread Guard Hinge Screw.....
128101	9148	Thread (under) Take-up Thread Guard Spring.....
335D	9118	Thread (under) Take-up Thread Guard Spring Screw.....
220D	9117	Thread (under) Take-up Thread Guard Stop Screw.....
128106	9149	Thread (upper) Controller.....
125564	9149	" " " Lever with 50138F.....
54879	9143	Thread (upper) Controller Lever Con- nection.....
999F	9117	Thread (upper) Controller Lever Con- nection Hinge Screw (lower).....
999F	9117	Thread (upper) Controller Lever Con- nection Hinge Screw (upper).....
1700E	9118	Thread (upper) Controller Lever Con- nection Hinge Screw (upper) Nut....
125566	9149	Thread (upper) Controller Lever Hinge Stud.....
465C	9146	Thread (upper) Controller Lever Hinge Stud Set Screw.....
125567	9149	Thread (upper) Controller Lever Post with 465C.....
443C	9118	Thread (upper) Controller Lever Post Set Screw.....
50138F	9149	Thread (upper) Controller Set Screw...
128107	9149	" " " Thread Guide
128108	9149	" " " " "
		Post.....



NO.	PLATE	NAME
175F	9102	Thread (upper) Controller Thread Guide Post Set Screw.....
226D	9117	Thread (upper) Controller Thread Guide Screw.....
128109	9149	Thread (upper) Check Spring (left)
2127	9149	" " " " "
		Adjusting Plate.....
226D	9117	Thread (upper) Check Spring (left) Ad- justing Plate Screw.....
128110	9149	Thread (upper) Check Spring (right)
128111	9149	" " " " "
		Adjusting Plate.....
226D	9117	Thread (upper) Check Spring (right) Adjusting Plate Screw.....
128112	9101	Thread (upper) Check Spring Regulating Stud.....
447C	9118	Thread (upper) Check Spring Regulating Stud Set Screw.....
125568	9101	Thread (upper) Take-up.....
217D	9117	" " " Screw.....
128300	9149	" " " Stripper (left).
128301	9149	" " " " (right)

NOTE: When ordering No. 128301 state  
gauge required.

128114	9101	Thread (upper) Take-up Stripper Bracket
1492D	9117	" " " " "
		Screw.....
226D	9117	Thread (upper) Take-up Stripper Screw
128302	9144	Throat Plate with 128303, 128304 and two 229D, for $\frac{1}{8}$ in. gauge, for 128278
128359	9144	Throat Plate with 128303, 128304 and two 229D, $\frac{3}{16}$ in. gauge, for 128278....
128360	9144	Throat Plate with 128303, 128304 and two 229D, for $\frac{1}{4}$ in. gauge, for 128278
128303	9144	Throat Plate Guide (left).....
128304	9144	" " " (right).....
229D	9117	" " " Screw.....
1319F	9118	" " Screw.....

## IRON BASE

NO.	PLATE	NAME
128116	9119	Machine Base with 304C, 307C, 448C, 1513J, 27795, two each 935D, 42088, 66707 and three wood screws $1\frac{1}{2}$ in. No. 12.....

## IRON BASE

NO.	PLATE	NAME
42088	9121	Machine Cushion (felt).....
935D	9121	" " Screw.....
66707	9121	" " " Washer.....
304C	9121	" Screw Centre (left).....
1513J	9121	" " " " Nut.....
307C	9140	" " " (right).....
448C	9142	" " " " Set Screw
27795	9140	" " " " " "
		Washer.....

## ACCESSORIES

NO.	PLATE	NAME
1407J	5563	Machine Thumb Screw, for 3 in. table..
1408J	5563	" " " " 2 in. table..
14063	9140	" " " Spring.....
9842	9121	" " " " Washer..
120344	6375	Oiler (copper plated) with 120345.....
120345	6375	" Spout, 5 in. long.....
26026	6375	Screw Driver (large).....
26485	6375	" " (small).....
120341	6375	Tweezers (curved).....
4822	6375	Wrench for 1521 and 1547.....
8908	6375	" " 1664, 1722 and 1723.....
8909	9140	" " 1513.....

## BELT GUARD

NO.	PLATE	NAME
128171	9119	Belt Guard (lower).....
128172	9119	" " (upper).....
63505	9121	" " " Hinge Pin.....
743382	9121	" " " Lock Spring.....
2273	9121	" " " " " Position Pin.....
331D	9118	Belt Guard (upper) Lock Spring Screw.
128173	—	Belt Guard complete, Nos. 331D, 2273, 63505, 128171, 128172, 743382 and three wood screws, 1 in. No. 10.....

## FOOT LIFTER PARTS

NO.	PLATE	NAME
6439	—	Chain, 36 in. to 45 in., with 56864 and 56865.....

NOTE: When ordering No. 6439, give length  
required.

NO.	PLATE	NAME
4879	9121	Chain Connecting Link.....
56864	9121	" Hook (large).....
56865	9121	" " (small).....
126249	9137	Treadle.....
4882	9121	" Shaft.....
126250	9140	" Spring.....
126251	9137	" Stand.....
126252	9137	Treadle complete, Nos. 4882, 126249 to 126251 and two wood screws 1 in. No. 16.....

## THREAD UNWINDER

### FOR THREE SPOOLS

NO.	PLATE	NAME
225389	7165	Spool Rest (for one spool) with 201018c
225395	7165	" " (for two spools) with 201018c
225388	7165	" " Rod.....
200383c	9140	" " " Set Screw.....
201018c	9140	" " Set Screw.....
202490	7165	" Stand with 200383c.....
225391	7165	Thread Guide.....
201696J	9140	" " Lock Nut.....
225392	7165	" " Rod with 208E and 225393
208E	9117	" " " Screw.....
225393	9140	" " " Washer.....
225397	7165	Thread Unwinder complete, Nos. 201696J, 202490, 225388, 225389, 225392, 225395, three 225391 and wood screws $\frac{7}{8}$ in. No. 12.....
27739	7234	Thread Cone (wood) for large cones....
225390	7234	" " Holder, for inverted cones

NOTE: Nos. 27739 and 225390 are used with,  
but not included in, 225397

Genuine Singer Needles and their Con-  
tainers are marked with the Company's  
Trade Mark "SIMANCO." 1

Needles in Containers marked  
"For Singer Machines"  
are not Singer made needles. 2



## PARTS REQUIRED TO CHANGE GAUGE OF MACHINE

NOTE: When ordering parts, the gauge required  
MUST be stated on order

### FOR $\frac{1}{8}$ INCH GAUGE

NO.	PLATE	NAME
128278	9144	Feed Dog, 13 teeth (16 teeth to the inch)
128282	9145	Needle Clamp with two 209F.....
128291	9144	Presser Foot (compensating) complete, Nos. 337D, 34318, 128288, 128290 and two each 14058 and 128289.....
128296	9148	Thread (under) Take-up with two 465c..
128301	9149	“ (upper) Take-up Stripper (right).
128302	9144	Throat Plate with 128303, 128304 and two 229D, for 128278.....

### FOR $\frac{3}{16}$ INCH GAUGE

128278	9144	Feed Dog, 13 teeth (16 teeth to the inch)
128282	9145	Needle Clamp with two 209F.....
128291	9144	Presser Foot (compensating) complete, Nos. 337D, 34318, 128288, 128290 and two each 14058 and 128289.....
128296	9148	Thread (under) Take-up with two 465c..
128301	9149	“ (upper) Take-up Stripper (right).
128359	9144	Throat Plate with 128303, 128304 and two 229D, for 128278.....

### FOR $\frac{1}{4}$ INCH GAUGE

128278	9144	Feed Dog, 13 teeth (16 teeth to the inch)
128282	9145	Needle Clamp with two 209F.....
128291	9144	Presser Foot (compensating) complete, Nos. 337D, 34318, 128288, 128290 and two each 14058 and 128289.....
128296	9148	Thread (under) Take-up with two 465c..
128301	9149	“ (upper) Take-up Stripper (right).
128360	9144	Throat Plate with 128303, 128304 and two 229D, for 128278.....



**NUMERICAL LIST OF PARTS**  
**FOR**  
**MACHINE No. 148-5**

## NUMERICAL LIST OF PARTS

NO.	PLATE	NAME
108F	9117	Presser Bar Lifter Connecting Link Hinge Screw (short).....
110c	9117	Tension (upper thread) Releasing Shaft Crank Link Hinge Screw.....
134D	9117	Cylinder Screw.....
150D	9142	Hand Wheel and Pulley Shaft Screw...
152E	9102	Cylinder Rock Shaft Connection Cap (large) Screw for 128018.....
161c	9117	Presser Bar Lifting Lever Extension Screw.....
171E	9117	Crank Connecting Rod Cap (upper) Screw for 128267.....
171E	9117	Cylinder Rock Shaft Connecting Rod Cap (lower) Screw for 128025.....
171E	9117	Cylinder Rock Shaft Connecting Rod Cap (upper) Screw for 125601.....
175E	9102	Cylinder Rock Shaft Connection Cap (small) Screw for 128018.....
175F	9102	Thread (upper) Controller Thread Guide Post Set Screw.....
176D	9117	Tension (under thread) Bracket Screw..
184D	9145	Presser Bar Lifting Lever Stop Screw...
185D	9117	Loop Guard (needle thread) Holder Bracket Screw.....
185D	9117	Needle Guard Holder Screw.....
185D	9117	Thread (under) Take-up Knife Holder Screw.....
190D	9117	Presser Foot Screw.....
197D	9142	Looper Screw.....
198D	9109	Cylinder Rock Shaft Eccentric Set Screw for 128041.....
203D	9117	Thread (under) Pull-off Stripper Screw
207E	9145	Needle Bar Connecting Stud Clamping Screw for 128117.....
208E	9117	Thread Unwinder Thread Guide Rod Screw for 225392.....
209F	9145	Needle Set Screw for 128282.....
217D	9117	Crank Connecting Rod Position Plate Screw for 128264.....
217D	9117	Cylinder Rock Shaft Connecting Rod Position Plate Screw for 128026.....
217D	9117	Thread (upper) Take-up Screw.....

## NUMERICAL LIST OF PARTS

NO. PLATE	NAME
220D 9117	Cylinder Rock Shaft Bushing (front) Set Screw.....
220D 9117	Needle Bar Thread Retainer Bracket Screw for 128118.....
220D 9117	Thread (under) Take-up Thread Guard Stop Screw for 128249.....
226D 9117	Thread (under) Pull-off Adjusting Screw
226D 9117	“ (upper) Controller Thread Guide Screw.....
226D 9117	Thread (upper) Check Spring (left) Adjusting Plate Screw.....
226D 9117	Thread (upper) Check Spring (right) Adjusting Plate Screw.....
226D 9117	Thread (upper) Take-up Stripper Screw
228D 9147	“ (under) Protector Screw.....
229D 9117	Throat Plate Guide Screw for 128302, 128359 and 128360.....
233D 9117	Cylinder Top Cover (front) Spring Screw for 128033.....
233D 9117	Loop Guard (needle thread) Holder Spring Screw for 128286.....
233D 9117	Tension (under thread) Releaser Adjusting Screw.....
286D 9118	Arm Side Cover Thumb Screw.....
286D 9118	Face Plate Thumb Screw.....
304C 9121	Machine Screw Centre (left) for 128116.
307C 9140	“ “ “ (right) for 128116
316C 9118	Tension (upper thread) Releasing Shaft Stop Screw.....
330D 9118	Tension (upper thread) Bracket Thread Eyelet Screw.....
330D 9118	Thread (under) Take-up Stripper Screw
331D 9118	Belt Guard (upper) Lock Spring Screw for 128173.....
334D 9118	Thread (under) Nipper Spring Screw...
335D 9118	“ “ Take-up Thread Guard Spring Screw.....
337D 9131	Presser Foot Compensating Plate Spring Cap Screw for 128291.....
376D 9118	Tension (upper thread) Bracket Screw..
391D 9118	Cylinder Top Cover (front) Screw for 128276.....
405D 9118	Cylinder End Cover Lock Spring Screw for 128342.....
437C 9118	Arm Rock Shaft Bushing (back) Set Screw.....



# NUMERICAL LIST OF PARTS

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NO. PLATE	NAME
440c 9146	Presser Bar (upper) Guide Bracket Set Screw for 128066.....
443c 9118	Thread (upper) Controller Lever Post Set Screw.....
445c 9122	Hand Wheel and Pulley Shaft Flanged Bushing (left) Set Screw.....
447c 9118	Thread (upper) Check Spring Regulating Stud Set Screw for 128079.....
448c 9145	Feed Regulator Pawl Lever Set Screw for 128047.....
448c 9145	Presser Bar Connecting Bracket Set Screw (long) for 128067.....
448c 9142	Machine Screw Centre (right) Set Screw for 128116.....
452c 9122	Feed Lifting Lever Hinge Pin Set Screw for 128276.....
452c 9122	Tension (upper thread) Releasing Shaft Crank Set Screw for 128082.....
453c 9142	Feed Regulator Pawl Set Screw for 128046
453c 9142	Presser Bar Connecting Bracket Set Screw (short) for 128067.....
456c 9101	Arm Rock Shaft Collar Set Screw for 54921.....
460c 9118	Cylinder Top Cover (back) Hinge Pin Set Screw for 128276.....
462c 9118	Feed Lifting Eccentric Set Screw for 128042.....
465c 9146	Thread (under) Nipper Cam Set Screw for 128086.....
465c 9146	Thread (under) Take-up Knife Set Screw for 128247.....
465c 9146	Thread (under) Take-up Set Screw for 128296.....
465c 9146	Thread (upper) Controller Lever Hinge Stud Set Screw for 125567.....
563c 9118	Needle Bar Bushing (lower) Set Screw..
563c 9118	“ “ “ (upper) Set Screw..
563c 9118	Presser Bar (lower) Bushing Set Screw.
620c 9118	Thread (under) Eyelet Set Screw.....
621d 9118	Face Plate Thread Guide Screw for 128036.....
662d 9122	Cylinder Thread Eyelet Thread Guard Screw.....
866d 9117	Presser Bar Lifting Lever Hinge Screw.
888c 9118	Arm Rock Shaft Bushing (front) Set Screw.....

## NUMERICAL LIST OF PARTS

NO.	PLATE	NAME
888c	9118	Hand Wheel and Pulley Shaft Bushing (right) Set Screw.....
896E	9117	Crank Connecting Rod Cap (lower) Screw for 54616.....
896E	9117	Feed Connecting Rod Cap Screw for 128038.....
896E	9117	Feed Lifting Lever Connecting Rod Cap Screw for 54953.....
911E	9101	Arm Back Cover Latch Screw Stud for 54915.....
935D	9121	Machine Cushion Screw for 128116.....
999F	9117	Thread (upper) Controller Lever Con- nection Hinge Screw (lower).....
999F	9117	Thread (upper) Controller Lever Con- nection Hinge Screw (upper).....
1125c	9118	Cylinder Rock Shaft Bushing (back) Set Screw.....
1131c	9117	Tension Releasing Arm Hinge Screw....
1137E	9118	Thread (under) Take-up Thread Guard Hinge Screw.....
1143c	9109	Feed Eccentric Body Set Screw for 128174
1144D	9117	Tension (under thread) Releasing Lever Spring Screw.....
1149D	9145	Thread (under) Take-up Frame Screw..
1161J	9145	Loop Guard (needle thread) Screw for 128286.....
1174J	9145	Seam Guide Screw.....
1231J	9118	Cylinder End Cover Slide (front) Screw for 128342.....
1253c	9102	Cylinder Rock Shaft Crank Set Screw for 128017.....
1302D	9118	Cylinder Thread Guard Screw.....
1319F	9118	Throat Plate Screw.....
1332D	9145	Needle Bar Thread Retainer Spring Screw for 128118.....
1364c	9117	Thread (under) Take-up Stripper Bracket Screw.....
1364c	9117	Thread (under) Take-up Thread Guard Bracket Screw.....
1402D	9117	Cylinder Thread Eyelet Screw.....
1407J	5563	Machine Thumb Screw for 3 in. table (Accessories).....
1408J	5563	Machine Thumb Screw for 2 in. table (Accessories).....
1443D	9101	Arm Back Cover Spring Screw for 54914
1454c	9142	Looper Carrier Clamping Screw for 128406.....

# NUMERICAL LIST OF PARTS

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NO.	PLATE	NAME
1492D	9117	Thread (upper) Take-up Stripper Bracket Screw.....
1513J	9121	Machine Screw Centre (left) Nut for 128116.....
1520J	9118	Needle Bar Connecting Link Hinge Stud Nut.....
1521E	9118	Tension Releasing Arm Connecting Rod Nut.....
1538D	9101	Arm Back Cover Latch Screw Stud Thumb Nut for 54914.....
1543W	9118	Pressure Regulating Thumb Screw Lock Nut.....
1547J	9118	Tension (upper thread) Releasing Shaft Stop Screw Nut.....
1597E	9118	Crank Connecting Rod Ball Screw Stud Nut.....
1597E	9118	Cylinder Rock Shaft Connecting Rod Ball Screw Stud (upper) Nut.....
1607E	9145	Loop Guard (needle thread) Holder Ad- justing Screw (lower) Lock Nut for 128284.....
1607E	9145	Loop Guard (needle thread) Holder Ad- justing Screw (upper) Lock Nut for 128284.....
1664E	9118	Cylinder Rock Shaft Connecting Rod Ball Screw Stud (lower) Nut.....
1700E	9118	Thread (upper) Controller Lever Con- nection Hinge Screw (upper) Nut....
1722E	9122	Crank Connecting Rod Nut (lower) for 128264.....
1722E	9122	Cylinder Rock Connecting Rod Nut (lower) for 128021.....
1722E	9122	Feed Lifting Lever Connecting Rod Hinge Screw Nut.....
1723E	9122	Crank Connecting Rod Nut (upper) for 128264.....
1723E	9122	Cylinder Rock Shaft Connecting Rod Nut (upper) for 128021.....
1735J	9118	Feed Adjusting Screw Nut.....
1735J	9118	“ Rod Connecting Link Hinge Screw Nut.....
2049	9146	Presser Bar Lifter Stop Pin (upper)....
2102	9131	Tension (under thread) Disc.....
2102	9131	“ (upper thread) Disc.....
2127	9149	Thread (upper) Check Spring (left) Ad- justing Plate.....
2269	9146	Presser Bar Lifter Stop Pin (lower)....



## NUMERICAL LIST OF PARTS

NO.	PLATE	NAME
2273	9121	Belt Guard (upper) Lock Spring Position Pin for 128173.....
4822	6375	Wrench for 1521 and 1547 (Accessories)
4879	9121	Chain Connecting Link.....
4882	9121	Treadle Shaft for 126252.....
6439	—	Chain, 36 in. to 45 in., with 56864 and 56865.....
8908	6375	Wrench for 1664, 1722 and 1723 (Accessories).....
8909	9140	Wrench for 1513 (Accessories).....
9842	9121	Machine Thumb Screw Spring Washer (Accessories).....
14058	9144	Presser Foot Compensating Plate Spring for 128291.....
14063	9140	Machine Thumb Screw Spring (Accessories).....
17547	9131	Tension (under thread) Thread Guide..
17547	9131	“ (upper thread) Thread Guide..
26026	6375	Screw Driver (large) Accessories.....
26485	6375	“ “ (small) Accessories.....
27739	7234	Thread Unwinder Thread Cone Holder (wood) for large cones, for 225397....
27795	9140	Machine Screw Centre (right) Set Screw Washer for 128116.....
32572	9131	Tension (under thread) Releasing Disc.
32572	9131	“ (upper thread) Releasing Disc.
34318	9144	Presser Foot Compensating Plate Stop Pin for 128291.....
41128	9142	Hand Wheel and Pulley Shaft Bushing (right) Oil Pad (braided cotton).....
42088	9121	Machine Cushion (felt) for 128116.....
42365	9142	Hand Wheel and Pulley Shaft Flanged Bushings (left) Oil Pad (braided cotton)
42833	9102	Feed Regulator Pawl Lever Stud Spring
46111	9102	Face Plate Pin.....
50076D	9117	Tension (under thread) Releaser Hinge Screw.....
50083C	9142	Arm Rock Shaft Crank (back) Set Screw for 128006 and 128262.....
50084C	9122	Hand Wheel and Pulley Set Screw for 128335.....
50116F	9117	Presser Bar Lifter Connecting Link Hinge Screw (long).....
50128C	9117	Feed Dog Screw.....
50132W	9118	Pressure Regulating Thumb Screw.....
50135C	9142	Arm Rock Shaft Crank (front) Set Screw for 128007.....

# NUMERICAL LIST OF PARTS

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NO.	PLATE	NAME
50138F	9149	Thread (upper) Controller Set Screw for 125564.....
50150c	9142	Feed Rod Hinge Bracket Hinge Pin Set Screw for 128276.....
50150c	9142	Feed Rod Hinge Pin Set Screw for 128053
50150c	9142	Thread (under) Take-up Frame Cover Hinge Pin Set Screw for 128299.....
50223D	9117	Arm Back Cover Latch Hinge Screw for 54914.....
50224c	9118	Arm Rock Shaft Bushing (intermediate) Set Screw.....
50225J	—	Needle Guard Screw for 128409.....
50326c	9131	Tension (under thread) Screw Stud for 59539.....
50326c	9131	Tension (upper thread) Screw Stud for 59539.....
50415c	9117	Presser Bar Lifter Hinge Screw.....
50425D	9145	Loop Guard (needle thread) Holder Hinge Screw for 128286.....
50589c	9109	Cylinder Rock Shaft Eccentric Regulating Screw for 128041.....
50730c	9102	Cylinder Rock Shaft Connecting Rod Ball Screw Stud (lower) for 128025...
50731c	9102	Cylinder Rock Shaft Connecting Rod Ball Screw Stud (upper) for 128026...
50732c	9117	Feed Adjusting Screw (eccentric).....
50733c	9117	“ Rod Connecting Link Hinge Screw
50997c	9117	“ Lifting Lever Connecting Rod Hinge Screw (eccentric).....
50999F	9117	Cylinder End Cover Slide (back) Stop Screw.....
51043c	9122	Crank Connecting Rod Ball Screw Stud for 128267.....
51094c	9145	Loop (needle thread) Guard Holder Adjusting Screw (upper) for 128284.....
51095c	9145	Loop (needle thread) Guard Holder Adjusting Screw (lower) for 128284.....
51570c	9131	Tension (under thread) Regulating Thumb Nut for 59539.....
51570c	9131	Tension (upper thread) Regulating Thumb Nut for 59539.....
51818	9147	Tension Releasing Arm Roller and Screw Stud for 128083.....
*54612	—	Crank Connecting Rod Cap (lower) for 54616.....
*54613	—	Cylinder Rod Shaft Connecting Rod Cap (upper) for 125601.....



## NUMERICAL LIST OF PARTS

NO.	PLATE	NAME
*54614	—	Crank Connecting Rod End Bearing (lower) for 54616.....
*54616	—	Crank Connecting Rod Head (lower) for 128264 and 128340 Nos. 54612, 54614 and two 896E.....
54620	9101	Cylinder Dowel Pin.....
54627	9102	“ End Cover Slide (front) Hinge Pin for 128344.....
54664	9109	Cylinder Top Cover (back) Hinge Pin for 128276.....
54708	9112	Needle Bar (hollow) for 128281.....
54710	9142	“ “ Bushing (lower).....
54710	9142	“ “ “ (upper).....
*54711	9145	“ “ Connecting Link for 128126
54712	9145	“ “ “ “ Hinge Stud for 128126.....
54716	9145	Needle Bar Thread Retainer Spring for 128118.....
54722	9146	Presser Bar Spring Stud.....
54873	9147	Tension (upper thread) Releasing Shaft Crank Link.....
54879	9143	Thread (upper) Controller Lever Connection.....
54897	9101	Arm Oil Cup.....
54913	9119	“ Back Cover for 54914.....
54914	—	Arm Back Cover complete, Nos. 1538D, 50223D, 54913, 54915, 54916 and two 1443D.....
54915	9101	Arm Back Cover Latch with 911E, for 54914.....
54916	9101	Arm Back Cover Spring for 54914.....
54919	9101	“ Rock Shaft Bushing (intermediate)
54921	9101	“ “ “ Collar with two 456c .
*54925	—	Crank Connecting Rod (rod only) for 128264.....
*54940	—	Feed Lifting Lever Connecting Rod Cap for 54953.....
54953	9141	Feed Lifting Lever Connecting Rod with 54940 and two 890E, for 128122.....
54958	9102	Feed Regulator Friction Spring.....
54968	9112	Hand Wheel and Pulley Shaft Bushing (right).....
54970	9101	Hand Wheel and Pulley Shaft Washer..
54989	9147	Tension (upper thread) Releasing Shaft
*55032	—	Cylinder Rock Shaft Connecting Rod End Bearing (upper) for 125601.....



NO.	PLATE	NAME
55034	9101	Crank Connecting Rod Position Plate for 128264.....
55034	9101	Cylinder Rock Shaft Connecting Rod Position Plate for 128026.....
55084	9146	Presser Bar (lower).....
55184	9101	Face Plate Thread Guide for 128036....
56016	9141	Arm Side Cover.....
56864	9121	Chain Hook (large) for 6439.....
56865	9121	“ “ (small) for 6439.....
59534	9131	Tension (under thread) Spring.....
59536	9131	“ (upper thread) Spring.....
59537	9131	“ (under thread) Spring Bushing (large).....
59537	9131	Tension (upper thread) Spring Bushing (large).....
59538	9131	Tension (under thread) Spring Bushing (small).....
59538	9131	Tension (upper thread) Spring Bushing (small).....
59539	—	Tension (under thread) Screw Stud 50326c with 51570c.....
59539	—	Tension (upper thread) Screw Stud 50326c with 51570c.....
61121	9146	Thread (under) Pull-off Position Pin for 128086.....
63505	9121	Belt Guard (upper) Hinge Pin for 128173
63824	9131	Tension (under thread) Releasing Lever Spring.....
66707	9121	Machine Cushion Screw Washer for 128116.....
67425	9122	Crank Connecting Rod Ball Screw Stud Nut Lock Washer.....
120341	6375	Tweezers (curved) Accessories.....
120344	6375	Oiler (copper plated) with 120345 (Accessories).....
120345	6375	Oiler Spout, 5 in. long, for 120344.....
125564	9149	Thread (upper) Controller Lever with 50138F.....
125566	9149	Thread (upper) Controller Lever Hinge Stud.....
125567	9149	Thread (upper) Controller Lever Post with 465c.....
125568	9101	Thread (upper) Take-up.....
125601	—	Cylinder Rock Shaft Connecting Rod End Bearing (upper) 55032 with 54613 and two 171E, for 128026.....

NO.	PLATE	NAME
Nos. 126249 to 126251 for 126252		
126249	9137	Treadle.....
126250	9140	" Spring.....
126251	9137	" Stand.....
126252	9137	Treadle complete, Nos. 4882, 126249 to 126251 and two wood screws 1 in. No. 16.....
*128001	—	Arm.....
128002	9119	" Rock Shaft.....
128003	9101	" " " Bushing (back).....
128004	9101	" " " " (front).....
128006	9122	" " " Crank (back) with two 50083c, for 128021.....
128007	9109	Arm Rock Shaft Crank (front) with two 50135c.....
128013	9101	Cylinder End Cover Lock Spring for 128342.....
128015	9102	Cylinder Rock Shaft Bushing (back)...
128016	9102	" " " " (front)...
128017	9102	" " " Crank with two 1253c.....
128018	9102	Cylinder Rock Shaft Connection with 128019, 128020 and two each 152E and 175E, for 128332.....
*128019	—	Cylinder Rock Shaft Connection Cap (large) for 128018.....
*128020	—	Cylinder Rock Shaft Connection Cap (small) for 128018.....
128021	9141	Cylinder Rock Shaft Connecting Rod complete, Nos. 1722E, 1723E, 128022, 128025 and 128026.....
128022	—	Cylinder Rock Shaft Connecting Rod (rod only) for 128021.....
*128023	—	Cylinder Rock Shaft Connecting Rod Cap (lower) for 128025.....
*128024	—	Cylinder Rock Shaft Connecting Rod End Bearing (lower) for 128025.....
128025	—	Cylinder Rock Shaft Connecting Rod Head (lower) Nos. 50730c, 128023, 128024 and two 171E, for 128021.....
128026	—	Cylinder Rock Shaft Connecting Rod Head (upper) Nos. 217D, 50731c, 55034 and 125601, for 128021.....
128027	—	Cylinder Rock Shaft Eccentric for 128041
128030	9102	" Thread Guard.....
128031	9103	" " Tube.....

# NUMERICAL LIST OF PARTS

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NO.	PLATE	NAME
128032	9103	Cylinder Top Cover (back) for 128276..
128033	9103	“ “ “ (front) with 233D and 128034, for 128276.....
128034	9109	Cylinder Top Cover (front) Spring for 128033.....
128035	9141	Face Plate for 128036.....
128036	—	Face Plate complete, Nos. 621D, 55184 and 128035.....
128038	9112	Feed Connecting Rod with 128039 and two 896E, for 128332.....
*128039	—	Feed Connecting Rod Cap for 128038..
*128040	—	“ Eccentric for 128041.....
128041	9109	Feed Eccentric (adjustable) complete for 128332, Nos. 198D, 50589c, 128027, 128040 and 128174.....
128042	9109	Feed Lifting Eccentric with two 462c, for 128122.....
128043	9112	Feed Lifting Lever.....
128044	9102	“ “ “ Hinge Pin.....
128045	9109	“ Regulator for 128333.....
128046	9109	“ “ Pawl with two 453c....
128047	9141	“ “ “ Lever with 448c..
128048	9102	“ “ “ “ Stud.....
128049	9102	“ “ “ Shaft.....
128050	9143	“ Rod.....
128051	9102	“ “ Connecting Link (left).....
128052	9102	“ “ “ “ (right).....
128053	9122	“ “ Hinge Bracket with 50150c..
128054	9142	“ “ “ “ Hinge Pin....
128055	9102	“ “ “ Pin.....
128064	9146	Presser Bar (lower) Bushing.....
128065	9146	“ “ (upper).....
128066	9146	“ “ “ Guide Bracket with 440c.....
128067	9146	Presser Bar Connecting Bracket with 448c and 453c.....
128068	9146	Presser Bar Lifter.....
128069	9146	“ “ “ Connecting Link....
128070	9103	“ “ Lifting Lever.....
128071	9112	“ “ “ “ Extension....
128072	9103	“ “ Spring (flat).....
128075	9147	Tension (under thread) Bracket.....
128076	9147	“ “ “ Releaser.....
128077	9103	“ “ “ Releasing Lever.
128078	9131	“ “ “ “ Pin...
128078	9131	“ (upper thread) Releasing Pin..



## NUMERICAL LIST OF PARTS

NO.	PLATE	NAME
128079	9103	Tension (upper thread) Bracket with two 447c.....
128080	9147	Tension (upper thread) Bracket Thread Eyelet (double).....
128081	9131	Tension (upper thread) Bracket Thread Eyelet (double) Screw Washer.....
128081	9131	Thread (under) Take-up Stripper Screw Washer.....
128082	9147	Tension (upper thread) Releasing Shaft Crank with 452c.....
128083	9143	Tension Releasing Arm with 51818.....
128084	9143	" " " Connecting Rod
128085	9145	Thread (under) Eyelet.....
128086	9147	" " Nipper Cam with 61121 and two 465c.....
128087	—	Thread (under) Nipper Cam Oil Pad (felt) for 128089.....
128088	—	Thread (under) Nipper Cam Oil Pad Holder for 128089.....
128089	9147	Thread (under) Nipper Cam Oil Pad Holder 128088 with 128087.....
128090	9147	Thread (under) Nipper Spring (lower) ..
128098	9148	" " Take-up Stripper Bracket
128101	9148	" " " Thread Guard Spring.....
128105	9148	Thread (under) Take-up Frame Cover Hinge Pin for 128298.....
128106	9149	Thread (upper) Controller.....
128107	9149	" " " Thread Guide
128108	9149	" " " " " Post.....
128109	9149	Thread (upper) Check Spring (left).....
128110	9149	" " " " (right)...
128111	9149	" " " " " Ad-justing Plate.....
128112	9101	Thread (upper) Check Spring Regulating Stud.....
128114	9101	Thread (upper) Take-up Stripper Bracket
128116	9119	Machine Base with 304c, 307c, 448c, 1513J, 27795, two each 935D, 42088, 66707 and three wood screws 1½ in. No. 12.....
128117	9145	Needle Bar Connecting Stud with 207E, for 128118.....
128118	—	Needle Bar Connecting Stud complete, for 128126, Nos. 220D, 1332D, 54716, 128117, 128119 and 128120.....

# NUMERICAL LIST OF PARTS

35

NO.	PLATE	NAME
128119	9145	Needle Bar Thread Retainer for 128118
128120	9145	“ “ “ “ Bracket for 128118.....
128122	—	Feed Lifting Eccentric 128042 with 54953, for 128333.....
128126	—	Needle Bar Connecting Link 54711 with 54712 and 128118.....
128165	9121	Tension (upper thread) Releasing Shaft Spring.....
128171	9119	Belt Guard (lower) for 128173.....
128172	9119	“ “ (upper) for 128173.....
128173	—	Belt Guard complete, Nos. 331D, 2273, 63505, 128171, 128172, 743382 and three wood screws 1 in. No. 10.....
*128174	—	Feed Eccentric Body with two 1143c, for 128041.....
128199	9122	Cylinder Thread Eyelet.....
128200	9122	“ “ “ Thread Guard.
128238	9148	Thread (under) Protector.....
128243	9143	“ “ “ Take-up Frame for 128298.....
128246	9148	Thread (under) Take-up Knife.....
128247	9148	“ “ “ “ Holder with 465c.....
128249	9148	Thread (under) Take-up Thread Guard with 220D.....
128262	9122	Arm Rock Shaft Crank (back) with two 50083c, for 128264.....
128264	9141	Crank Connecting Rod complete, Nos. 217D, 1722E, 1723E, 54616, 54925, 55034 and 128267.....
*128265	—	Crank Connecting Rod Cap (upper) for 128267.....
*128266	—	Crank Connecting Rod End Bearing (upper) for 128267.....
*128267	—	Crank Connecting Rod Head (upper) for 128264, Nos. 51043c, 128265, 128266 and two 171E.....
*128276	—	Cylinder with 452c, 460c, 50150c, 54664, 128032, 128033 and two 391D.....
128277	9141	Cylinder Rock Shaft for 128332.....
128278	9144	Feed Dog, 13 teeth (16 teeth to the inch)
128281	—	Needle Bar complete, Nos. 54708 and 128282.....
128282	9145	Needle Clamp with two 209F, for 128281

## NUMERICAL LIST OF PARTS

NO.	PLATE	NAME
Nos. 128283 TO 128285 FOR 128286		
128283	9145	Loop Guard (needle thread).....
128284	9145	“ “ “ “ Holder with 51094c, 51095c and two 1607E.....
128285	9145	Loop Guard (needle thread) Holder Bracket.....
128286	—	Loop Guard (needle thread) Holder Bracket 128285 with 233D, 1161J, 50425D, 128283, 128284 and 128287...
128287	9145	Loop Guard (needle thread) Holder Spring for 128286.....
Nos. 128288 TO 128290 FOR 128291		
128288	—	Presser Foot.....
128289	—	“ “ Compensating Plate with 128308.....
128290	9144	Presser Foot Compensating Plate Spring Cap.....
128291	9144	Presser Foot (compensating) complete, Nos. 337D, 34318, 128288, 128290 and two each 14058 and 128289.....
128292	9145	Seam Guide.....
128293	9147	Thread (under) Nipper Spring (upper)..
128294	9148	“ “ Pull-off.....
128295	9148	“ “ Stripper.....
128296	9148	“ “ Take-up with two 465c.
128297	9149	“ “ Thread Guard Bracket.....
128298	—	Thread (under) Take-up Frame complete, Nos. 128105, 128243 and 128299.....
128299	9143	Thread (under) Take-up Frame Cover with 50150c, for 128298.....
128300	9149	Thread (upper) Take-up Stripper (left).
128301	9149	“ “ “ “ (right)
128302	9144	Throat Plate with 128303, 128304 and two 229D, for 1/8 in. gauge, for 128278
128303	9144	Throat Plate Guide (left) for 128302, 128359 and 128360.....
128304	9144	Throat Plate Guide (right) for 128302, 128359 and 128360.....
128308	9144	Presser Foot Compensating Plate Pin for 128289.....
128332	—	Cylinder Rock Shaft Connection 128018 with 128038, 128041 and 128277, for 128333.....



NO.	PLATE	NAME
128333	—	Cylinder Rock Shaft Connection 128332 with 128045, 128122 and 128340.....
*128334	—	Hand Wheel for 128335.....
128335	9137	“ “ and Pulley, Nos. 128334, 128337 and two 50084c.....
128336	9143	Hand Wheel and Pulley Shaft for 128340
*128337	—	Pulley, $2\frac{7}{8}$ in. diam., for 128335.....
128338	9148	Thread (under) Take-up Stripper.....
128340	—	Hand Wheel and Pulley Shaft 128336 with 54616.....
128341	9141	Cylinder End Cover for 128342.....
128342	—	Cylinder End Cover complete, Nos. 128341, 128344, two 128013, three 1231J and four 405D.....
*128343	—	Cylinder End Cover Slide (back) for 128344.....
128344	9142	Cylinder End Cover Slide (back) 128343 with 54627 and 128345, for 128342...
*128345	—	Cylinder End Cover Slide (front) for 128344.....
128359	9144	Throat Plate with 128303, 128304 and two 229D, for $\frac{3}{16}$ in. gauge, for 128278
128360	9144	Throat Plate with 128303, 128304 and two 229D, for $\frac{1}{4}$ in. gauge, for 128278
128388	9142	Hand Wheel and Pulley Shaft Flanged Bushing (left).....
128405	9142	Looper.....
128406	9142	“ Carrier with 1454c.....
128407	—	Needle Guard for 128409.....
128408	—	“ “ Holder for 128409.....
128409	—	“ “ “ 128408 with 50225J and 128407.....
200383c	9140	Thread Unwinder Spool Rest Rod Set Screw for 202490.....
201018c	9140	Thread Unwinder Spool Rest Set Screw for 225389 and 225395.....
201696J	9140	Thread Unwinder Thread Guide Lock Nut for 225397.....
202490	7165	Thread Unwinder Spool Stand with 200383c, for 225397.....
Nos. 225388 TO 225392 FOR 225397		
225388	7165	Thread Unwinder Spool Rest Rod...
225389	7165	“ “ “ “ with 201018c, for one spool.....
225390	7234	Thread Unwinder Thread cone Holder, for inverted cones.....

## NUMERICAL LIST OF PARTS

NO.	PLATE	NAME
225391	7165	Thread Unwinder Thread Guide.....
225392	7165	“ “ “ “ R o d with 208E and 225393.....
225393	9140	Thread Unwinder Thread Guide Washer for 225392.....
225395	7165	Thread Unwinder Spool Rest with 201018c (for two spools) for 225397..
225397	7165	Thread Unwinder complete, for three spools, Nos. 201696J, 202490, 225388, 225389, 225392, 225395, three 225391 and wood screws $\frac{7}{8}$ in. No. 12.....
743382	9121	Belt Guard (upper) Lock Spring for 128173.....

Genuine Singer Needles and their Con-  
tainers are marked with the Company's  
Trade Mark "SIMANCO." 1

Needles in Containers marked  
"For Singer Machines"  
are not Singer made needles. 2

**ILLUSTRATIONS OF PARTS**  
**FOR**  
**MACHINE No. 148-5**



PLATE 5563—FULL SIZE

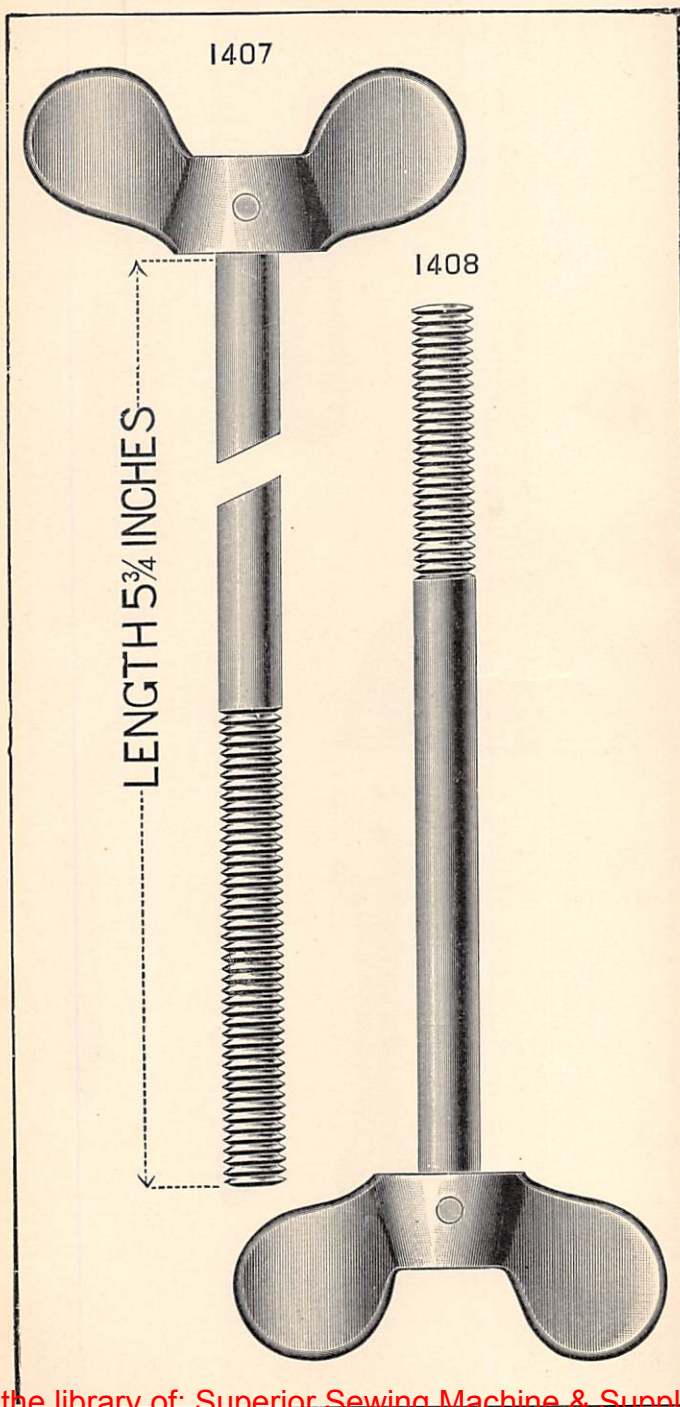
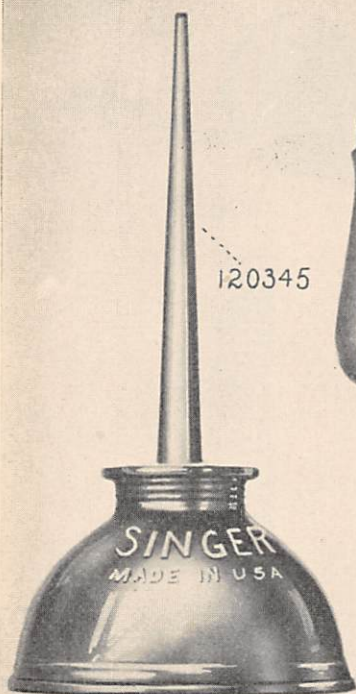


PLATE 6375—ONE-HALF SIZE

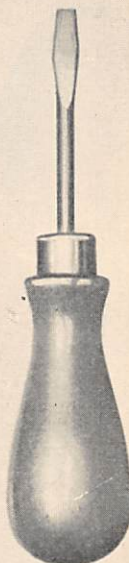
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26485

26026



120345



37051

120341



8908



4822



PLATE 7165—ONE-SIXTH SIZE

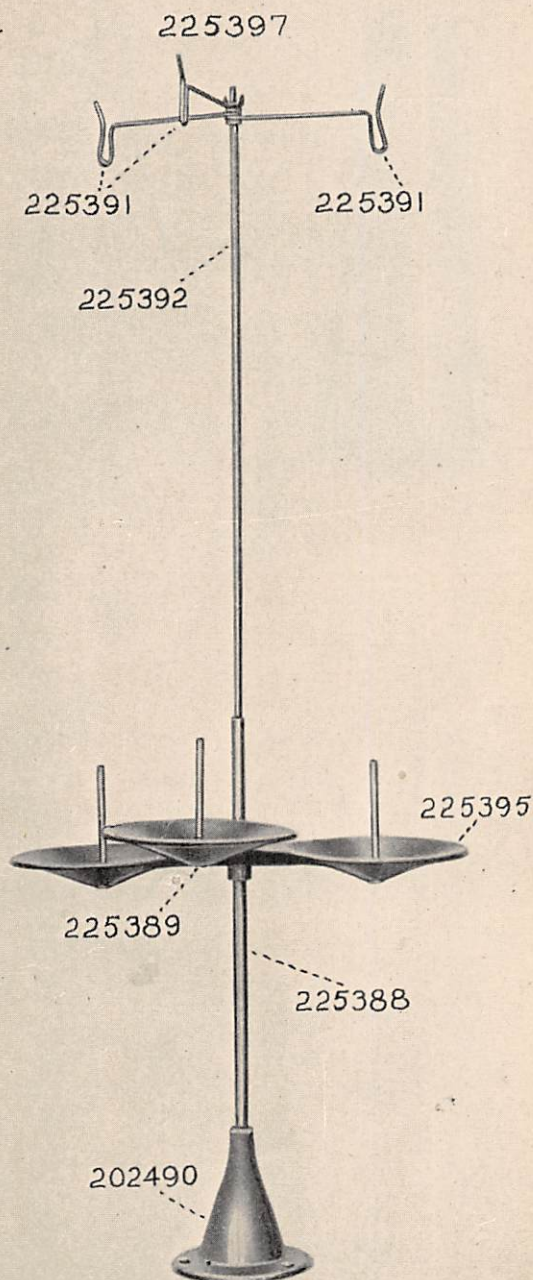


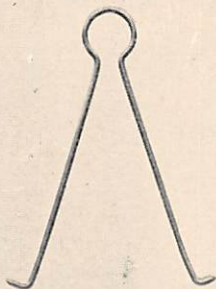


PLATE 7234—ONE-HALF SIZE

27739



225390



# PLATE 9101—FULL SIZE

54915

911

54916

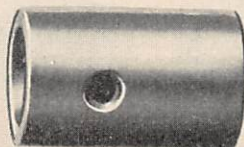
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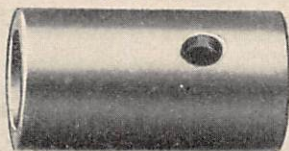
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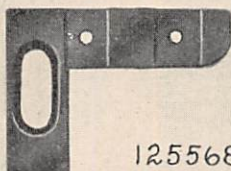
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54919



128114



1538



54921

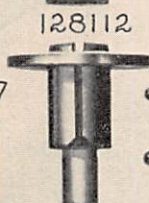


128113

128149



54897



128112

125568



128013



55034



54620



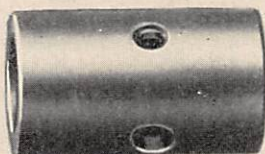
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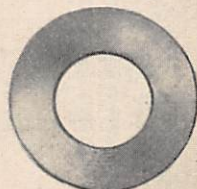
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128004



54970



# PLATE 9102—FULL SIZE

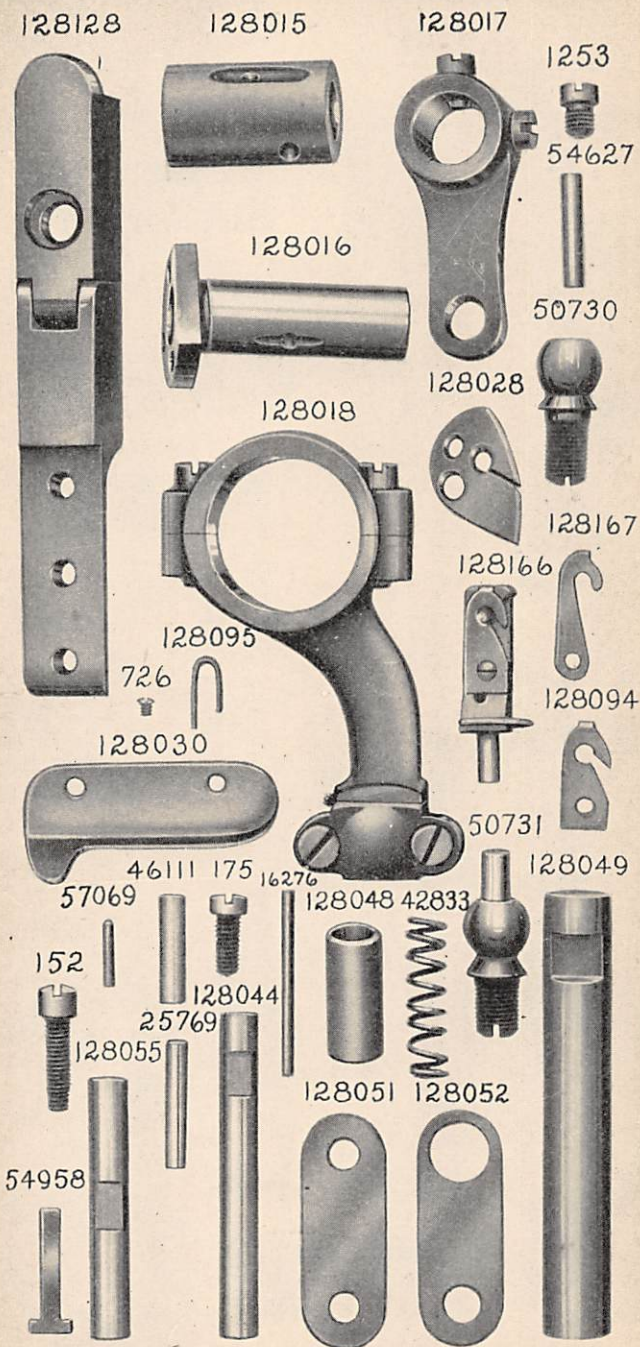




PLATE 9103—ONE-HALF SIZE

128031



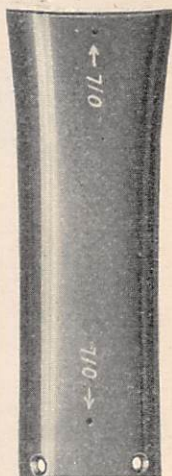
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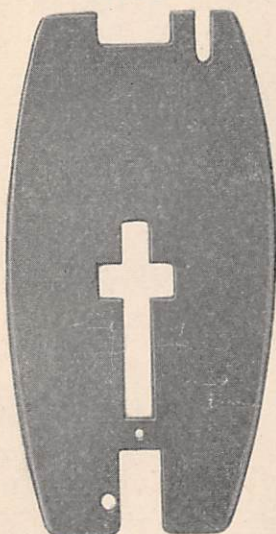
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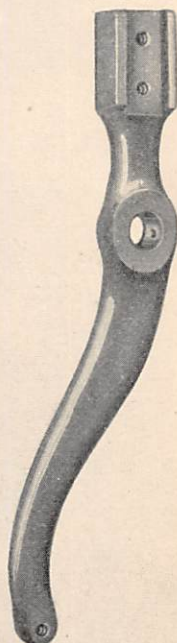
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128035



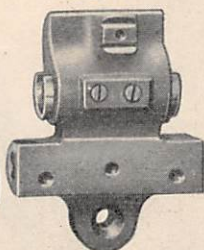
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128077

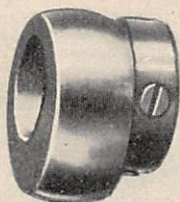


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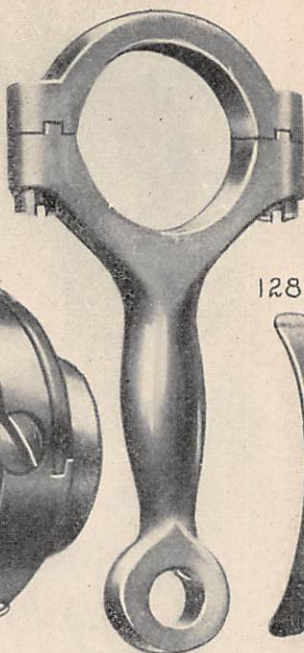


# PLATE 9109—FULL SIZE

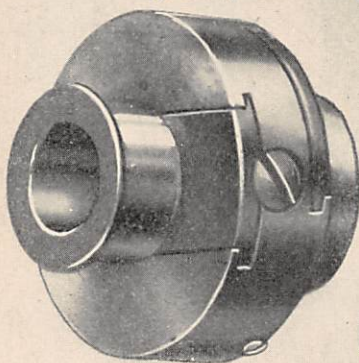
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54953



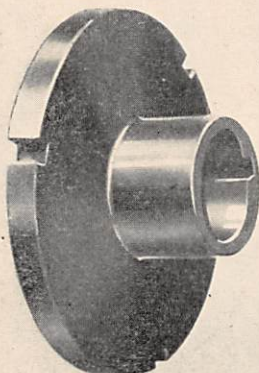
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128034



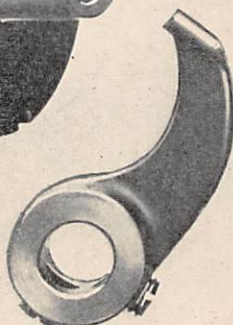
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128007



128046



54664



198



1143

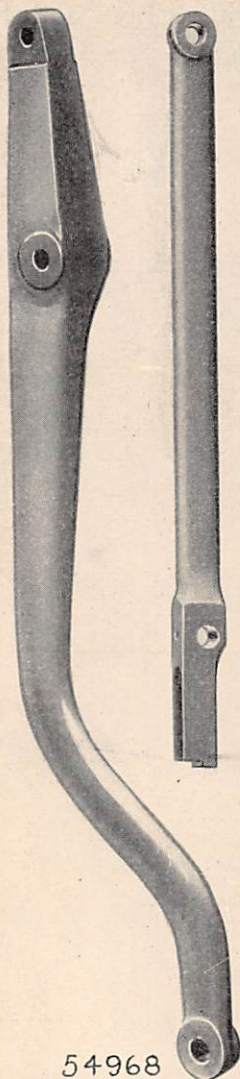


50589



PLATE 9112—ONE-HALF SIZE

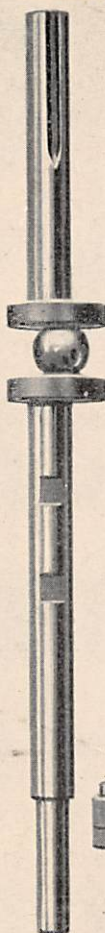
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128050



128056



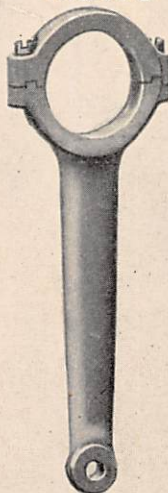
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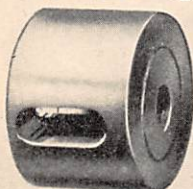
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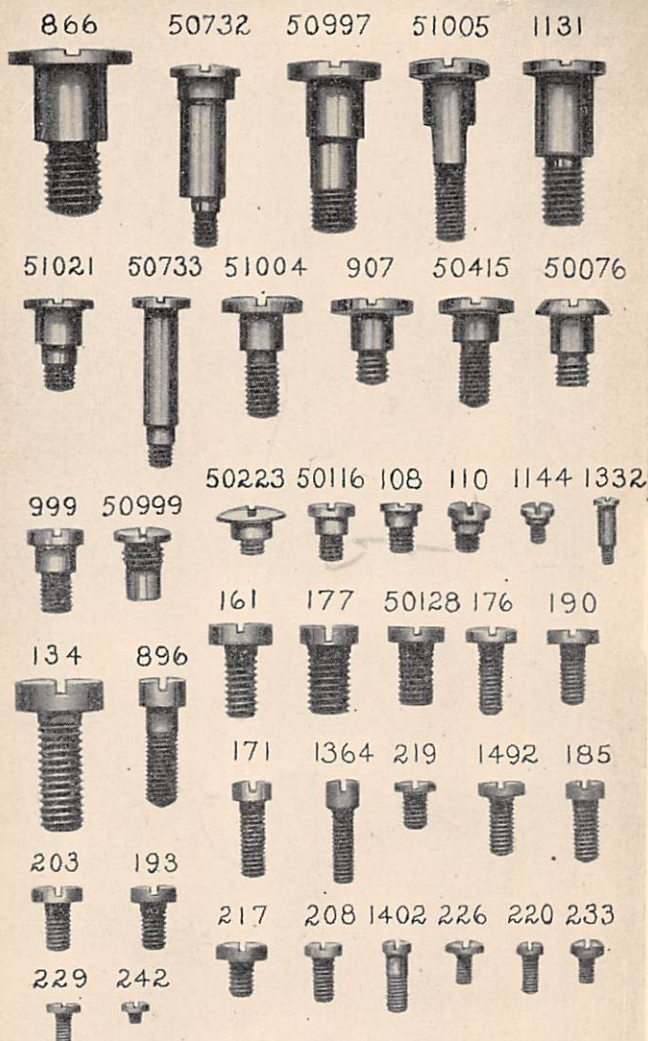


54968





# PLATE 9117—FULL SIZE



# PLATE 9118—FULL SIZE

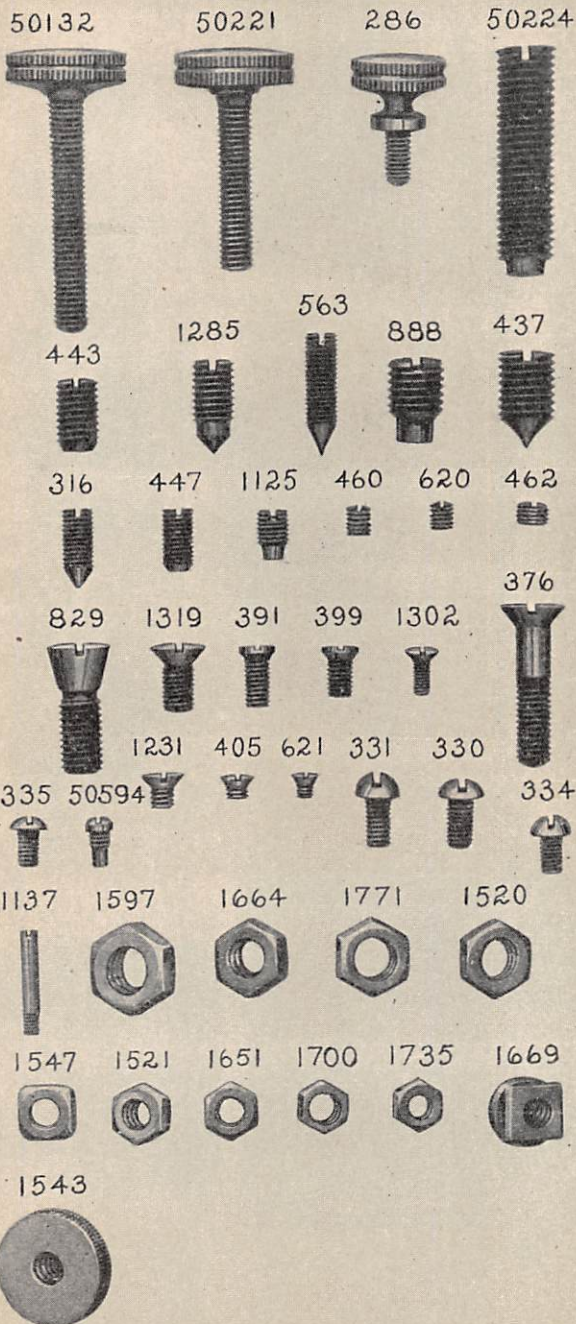
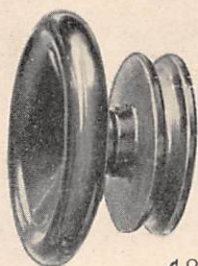


PLATE 9119—ONE-FOURTH SIZE

128002 128136



125523



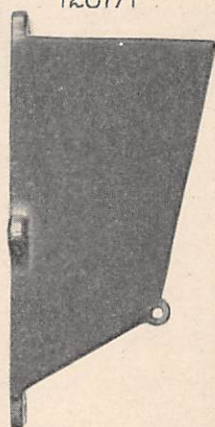
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4881

4884

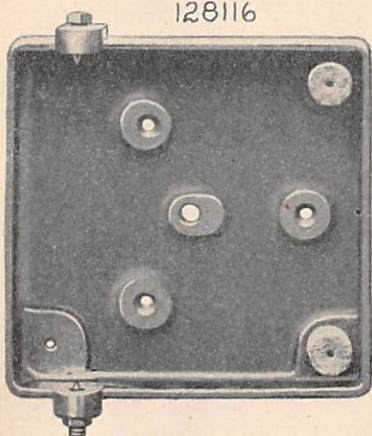
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128172



128116



54913





# PLATE 9121—FULL SIZE

128164



2273



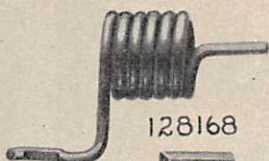
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935



128165

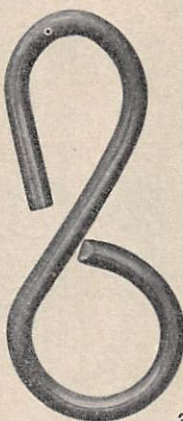


128168

128169



4879



9842



42088



56865



4882



63505



56864



26276



1513



304

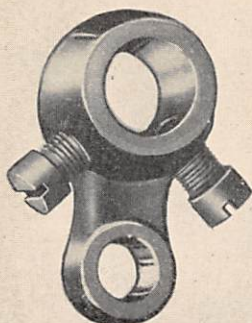


743382

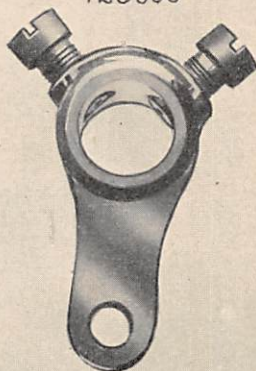


# PLATE 9122—FULL SIZE

128262



128006



51043



67425



1722



1723



128199



128200



662



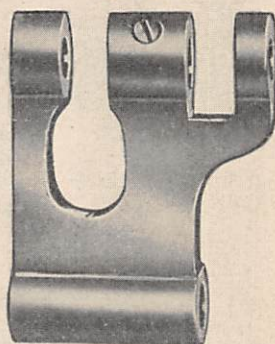
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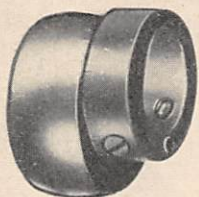
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128053



128203



128382



50084



445



664



128390



# PLATE 9131—FULL SIZE

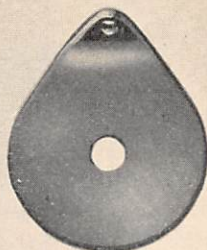
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32572



17547



128221



128222



337



63824



59534



59536



59537



59538



128225



128078



128227



50326

51570



128224

128081



735



51034



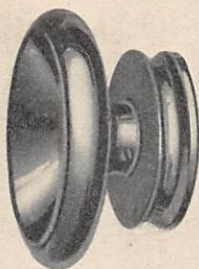
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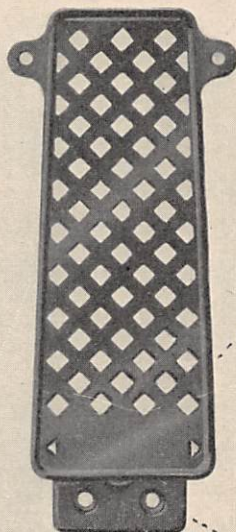


PLATE 9137—ONE-FOURTH SIZE

128335



126252



126249

126251

# PLATE 9140—FULL SIZE

14063



126250



307



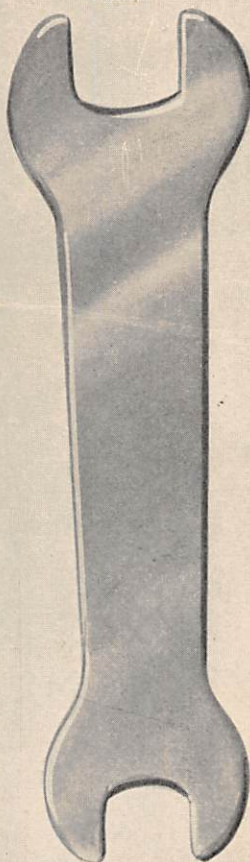
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208



8909



201018



200383



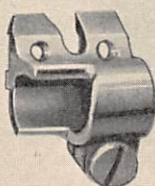
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201696



128207



128057

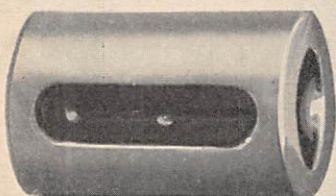
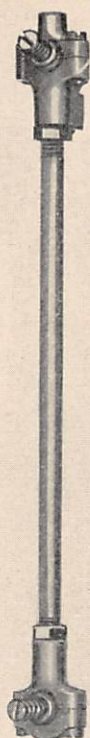


PLATE 9141—ONE-HALF SIZE

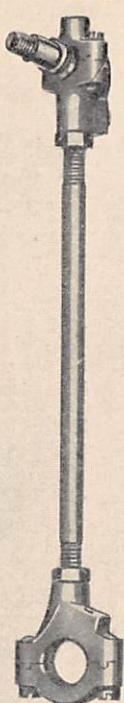
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128021



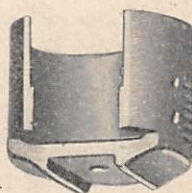
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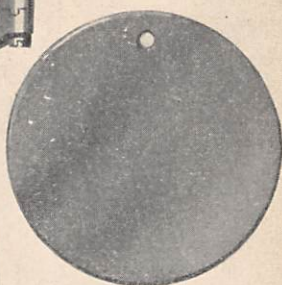
54953



128341



56016



128047



128035





# PLATE 9142—FULL SIZE

128344



128054



41128



42365



50083



54710



453



50150



448



128406



50135



1454

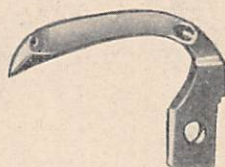
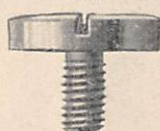


197



128405

150



128388

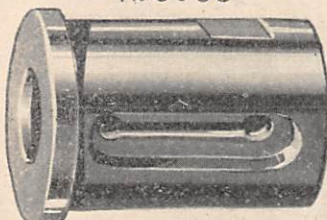
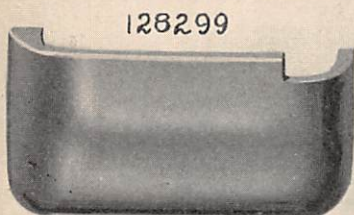
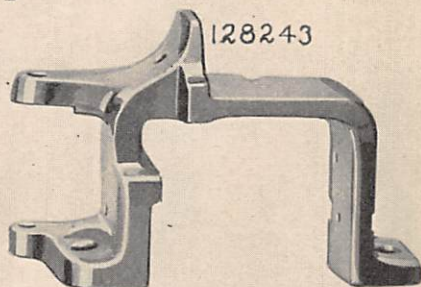


PLATE 9143—ONE-HALF SIZE

128336 128084 128050 128083 54879

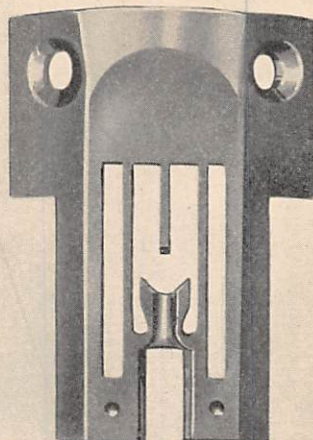


# PLATE 9144—FULL SIZE

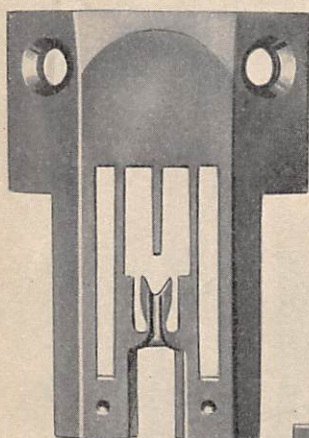
128278



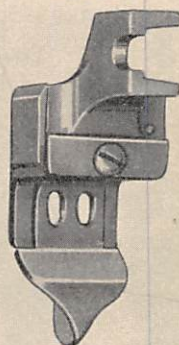
128360



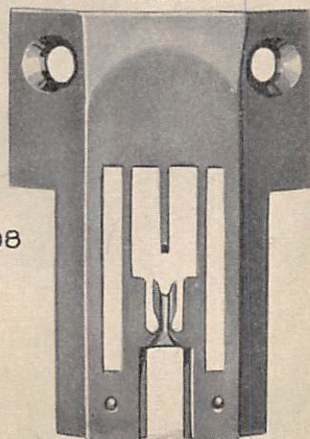
128359



128291



128302



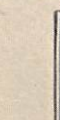
128303



128304



14058 34318 128308



128290





# PLATE 9145—FULL SIZE

128117



54712



128283

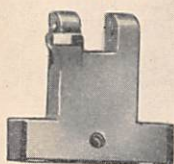


128120

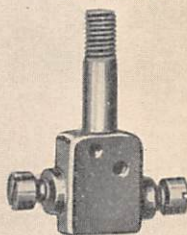
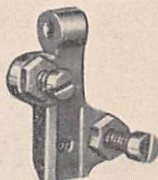


128282

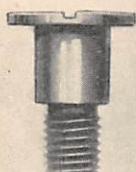
128285



128284



866



1149



1174



448



128287



51095



51094



207



209



50425



1332



1161



1607



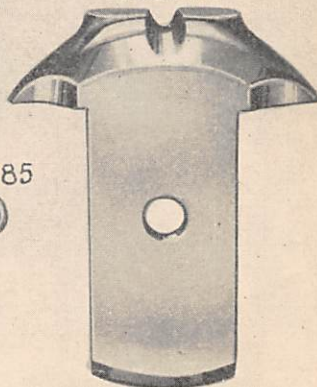
184



54716



128292



54711



128119



128085



# PLATE 9146—FULL SIZE

128065



55084



128068



128069



128064



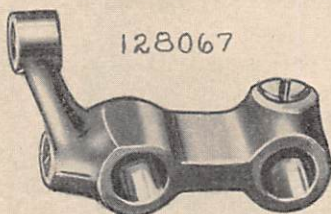
465



440



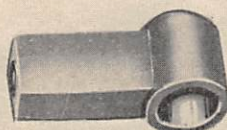
128067



61121



128066



2049



2269



54722



# PLATE 9147—FULL SIZE

54989



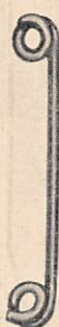
54873



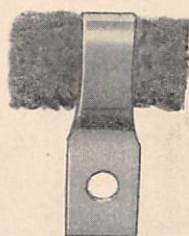
128076



128080



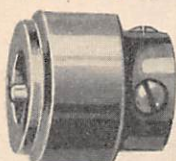
128089



128082



128086



128293



128090



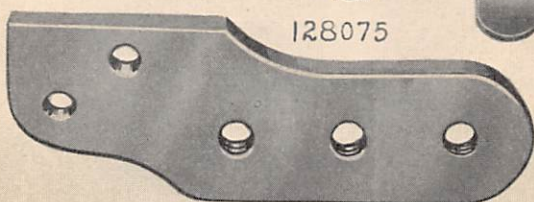
51818



228



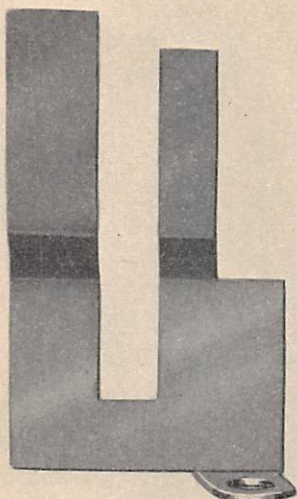
128075



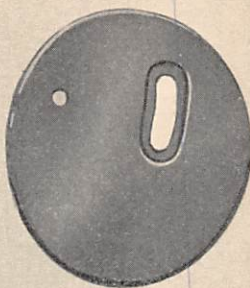


# PLATE 9148—FULL SIZE

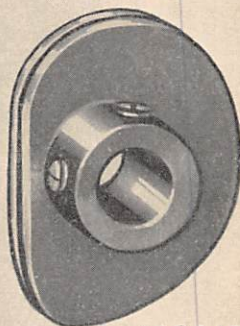
128238



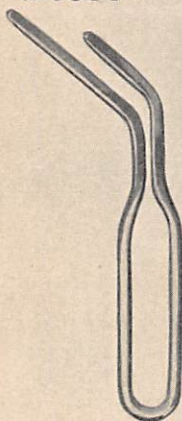
128294



128296



128338



128105



128247



128249



128098



128295



128246



128101



# PLATE 9149—FULL SIZE

128108



125564



125567



125566



128106



50138



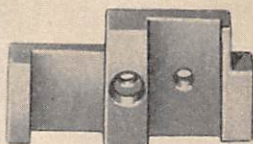
128300



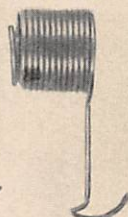
128301



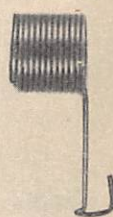
128297



128109



128110



128111



2127



128107



